





FORCIBLY GUIDED CONTACTS



INSTANTANEOUS RELAYS,

WELD-NO-TRANSFER 4 CONTACTS



OVERVIEW

- Forcibly guided (mechanically linked) contacts, relays compliant with **EN 61810-3, type A, certified by TÜV Rheinland**
- Weld-no-transfer technology
- High performance, compact dimensions, light weight
- Compact plug-in monostable instantaneous relays
- Suitable for safety applications
- Solid and rugged construction for intensive duty
- Self-cleaning knurled contacts, C/O type
- Very high electrical life expectancy
- Magnetic arc blow-out for higher breaking capacity
- Wide option range: signalling LED, FLYBACK DIODE, varistor, etc.
- Retaining clip for secure locking of relay on socket
- Cover with matte finishing, pull-out handle

DESCRIPTION

RGG relay are highly reliable products featuring high performance, suitable for applications in very harsh and disturbed environments, such as **ROLLING STOCK** applications.

Referring to the standard **EN61810-3**, these relays are classified as fully compliant and identified as **type A** relays, (all the contacts are mechanically linked). By way of further quality and safety certification for users, **relays are certified by TÜV Rheinland laboratories.**

Wide contact gap for a very high breaking capacity, electrical life expectancy and insulation.

The construction of the relays and careful choice of the materials ensure long life and considerable ruggedness even in harsh operating environments and in the presence of strong temperature fluctuations.

Wide range of coil's nominal voltage are available; easy to adapt to any customer needs.

The operating temperature range is -40°C to +85°C (as option). RGG can operate in environment with high thermal shocks.

The contacts are designed to obtain remarkable performances both for high, inductive loads or very low loads. Each contact is able to switch from 10mA - 10V at new relay.

The knurled surface ensures an excellent self-cleaning effect, a lower ohmic resistance thanks to the various points of electrical contact, and will also improve the electrical life of the component.

The magnetic arc blow-out contributes to increase breaking capacity: the relay is suitable for controlling heavy duty loads with intensive switching frequency.

In this relay range, with forcibly guided contacts (mechanically linked), special design and constructional measures are used to ensure that make (NO) contacts can not assume the same state as break (NC) contacts.

- If, when powering up a relay, a NC contact fails to open, the remaining NO contacts must not close, maintaining a contact gap ${\geq}0.5~\text{mm}$
- When the relay is de-energized, if a NO contact fails to open, the remaining NC contact must not close, maintaining a contact gap ${\geq}0.5~\text{mm}$

In the case of relays that include changeover contacts, either the make circuit or the break circuit of a changeover contact can be considered to meet the requirements of this standard.

STANDARD COMPLIANCE

EN 61810-3 EN 60077 EN 50155	EN 61810-1 EN 61810-7
EN 61373	EN 60695-2-10
EN 45545-2	EN 61000
ASTM E162, E662	EN 60529

MODELS		NUMBER OF CONTACTS	MAGNETIC ARC BLOW-OUT	
	RGG.x3X	4		
	RGG.x7X	4	•	

	FOR PRODUCT CODE CONFIGURATION, SEE THE "ORDERING SCHEME" TABLE					
COIL DATA		RGGExyX / RGGFxyX	RGGRxyX ⁽³⁾			
Nominal voltages Un Consumption at Un (DC/AC) Operating range		DC: 12-24-48-110-125-132-144-230 ⁽¹⁾ AC: 24-110-127-230 ⁽¹⁾	DC: 24-36-37.5-72-96-110 ⁽¹⁾ AC: 24-110-127-230 ⁽¹⁾			
		3W / 5VA				
		DC: 70125% Un - DC: 80120% Un - AC: 80110% Un AC: 80110% Un				
	Type of duty	Contin	uous			
	Drop-out voltage ⁽²⁾	DC: > 5% Un - AC: > 15% Un				

(1) Other values on request.

(2) Limit value for supply voltage, expressed as % of the nominal value, beneath which the relay is certainly de-energized.

(3) Suitable for application on ROLLING STOCK. Vdc operating range in accordance with EN60077.

μ							
Number and type				4 SPDT, form C			
	Current	Nominal ⁽¹⁾	12A				
		Maximum peak ⁽²⁾		20A for 1min - 40A for 1s			
		Maximum pulse ⁽²⁾	150A for 10ms				
Example of electrical life expectancy ⁽³⁾			RGG.x3: 0.5A - 110	Vdc - L/R 40ms - 10 ⁵ operations - 1,200 oper	ations / hour		
		rical life expectancy $^{(3)}$	RGG.x7: 1A - 110V	dc - L/R 40ms - 10 ⁵ operations - 1,200 opera	tions / hour		
			1A - 110V	dc - L/R 40ms - 2x10⁵ operations - 600 oper	ations / hour		
Minimum load ⁽⁴⁾ Standard contacts			200mW (10V, 10mA)				
Gold-plated contacts ⁽⁵⁾ Maximum breaking voltage		old-plated contacts ⁽⁵⁾	50mW (5V, 5mA)				
		num breaking voltage	350 VDC / 440 VAC				
		Contact material	AgCdO				
			RGG.13X-17X-43X-47X-53X-57X	RGG.23X-27X-33X-37X-63X-67X-73X-77X	RGG.03X-07X-93X-97X		
	Opera	nting time at Un (ms) ⁽⁶⁾	DC	DC	DC		
	Pick-up (NC contact opening) Pick-up (NO contact closing)		≤ 20	≤ 20	≤ 30		
			≤ 35	≤ 40	≤ 47		
	Drop-out	(NO contact opening)	≤ 10	≤ 55	≤ 24		
	Drop-ou	it (NC contact closing)	≤ 53	≤ 85	≤ 60		

(1) On all contacts simultaneously, reduction of 30%.

(2) The max. peak and pulse currents are those currents that can be handled, for a specified time, by the contact. They do not refer to steady or interrupted currents.

(3) For other examples, see electrical life expectancy curves.

(4) Values referred to a new product, measured in laboratory. The ability to maintain this performance over the time depends on the environmental conditions and the contact' frequency use The use of gold plated contacts is recommended in the case of very low loads. For a correct contact use, refer to the chapter "Installation, operation and maintenance".

(5) A gold contact, if subjected to high loads, degrades superficially. In this case, the characteristics of the standard contact must be considered. This does not affect the operation of the relay.(6) Unless specified otherwise, the operating time signifies until stabilization of the contact (including bounces).

INSULATION	
Insulation resistance (at 500Vdc)	
between electrically independent circuits and between these circuits and ground	> 10,000 MΩ
between open contact parts	> 10,000 MΩ
Withstand voltage at industrial frequency	
between electrically independent circuits and between these circuits and ground	2 kV (1 min.) - 2.2kV (1 s)
between open contact parts	2 kV (1 min.) - 2.2kV (1 s)
between adjacent contacts	2 kV (1 min.) - 2.2kV (1 s)
Impulse withstand voltage (1.2/50µs - 0.5J)	
between electrically independent circuits and between these circuits and ground	5 kV
between open contact parts	4 kV



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MECHANICAL SPECIFICATIONS			
	Mechanical life expectancy	10x10 ⁶ operations	
Maximum switching rate	Mechanical	3,600 operations / h	
	Degree of protection	IP40	
	Dimensions (mm)	45x50x86 ⁽¹⁾	
	Weight (g)	280	

(1) Output terminals excluded.

ENVIRONMENTAL SPECIFICATIONS		
Operating temperature	Standard	-25 to 55°C
	Version for railways, rolling stock	-25 to 70°C -40°C as option "L"
Storage and shipping temperature		-50 to 85°C
Relative humidity		Standard: 75% RH - Tropicalized: 95% RH
Fire behaviour		VO

See the "Operation" chapter of this document for more information and operating notes.

STANDARDS AND REFERENCE VALUES		
Electromechanical elementary relays Part 1: General and safety requirements	_	
Electromechanical elementary relays Part 7: Test and measurement procedures	_	
Electromechanical elementary relays Part 3: Relays with forcibly guided (mechanically linked) contacts ⁽²⁾		
Fire hazard testing Part 2-10: Glowing/hot-wire based test methods		
Electromagnetic compatibility		
Degrees of protection provided by enclosures (IP Code)	-	
	Electromechanical elementary relays Part 1: General and safety requirements Electromechanical elementary relays Part 7: Test and measurement procedures Electromechanical elementary relays Part 3: Relays with forcibly guided (mechanically linked) contacts ⁽²⁾ Fire hazard testing Part 2-10: Glowing/hot-wire based test methods Electromagnetic compatibility	

Unless otherwise specified, the products are designed and manufactured according to the requirements of the above-mentioned European and International standards.

In accordance with EN 61810-1, all technical data are referred to ambient temperature of 23°C, atmospheric pressure of 96kPa and 50% humidity.

Tolerance for coil resistance and nominal power is 5%.

(1) Gap verification as per method described at 5.3.1.1 b.

(2) Vibration resistance, frequency range, f = 10 \div 200 Hz - no contact opening up to 0.828G Shocks resistance: 15 G – no damages

RAILWAYS, ROLLING STOCK - STANDARDS APPLICABLE TO RGGR VERSIONS

EN 60077-2	Railway applications - Electric equipment for rolling stock Part 2: Electrotechnical components - General rules
EN 50155	Railway applications - Rolling stock - Electronic equipment - T3 class Testing
EN 61373	Railway applications - Rolling stock equipment - Shock and vibration tests, Cat 1, Classe B Vibration resistance, frequency range f = 5 \div 150 Hz $^{(1)}$
EN 45545-2	Railway applications - Fire protection on railway vehicles Part 2: Requirements for fire behavior of materials and components HL3: Cat E10 (R26 requirement)s
ASTM E162, E662, E1354	Fire behavior – Standard test method
BSS7239	Fire behavior - Toxicity Test

(1) At de-energized relay: no contact opening > 3ms

RAILWAYS, ROLLING STOCK - SPECIAL OPERATING RANGES

For some nominal voltages and on request, special operating ranges, different from the EN 60077-2 standard, are available. To order the relay with the special operating range, indicate the "Z0x" symbol in the "Keying position" field of the ordering scheme. The special range may be subject to operating specifications different from standard specifications. Please contact us for further information.

Nominal voltage	Minimum pick-up voltage	Maximum operating voltage	Order symbol (1)
24 Vdc	24 Vdc 16.8		Z01
36 Vdc	23	42.5	Z01
72 Vdc	55	96	Z01
110 Vdc	77	144	Z01

(1) To order the relay with the special operating range, indicate the "ZOx" symbol in the "Keying position" field of the ordering scheme. The special range may be subject to operating specifications different from standard specifications. Please contact us for further information.



CONFIGURATIONS - OPTIONS				
TROPICALIZATION	Surface treatment of the coil with protective coating for use with RH 95%.			
GOLD PLATING	Surface treatment of the contacts, with gold-cobalt alloy $\ge 5\mu$ (since 2023, May). This treatment ensures long-term capacity of the contact to conduct lower currents.			
LED	LED indicator showing presence of power supply, wired in parallel with the coil.			
FLYBACK DIODE	Component connected in parallel with the coil designed to suppress overvoltages generated by the coil when de-energized.			
TRANSIL	Non-polarized component connected in parallel with the coil. Behaviour is similar to that of a varistor, with faster operating times.			
LOW TEMPERATURE minimum operating temperature -40°C, only for rolling stock version (option L)				

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PF	RODUCT CODE	APPLICATION (1)	CONFIGURATION A	CONFIGURATION B	TYPE OF POWER SUPPLY	NOMINAL VOLTAGE (V) ⁽²⁾	FINISH ⁽³⁾
	RGG	E: Energy F: Railway Fixed Equipment R: Railway Rolling stock	1: Standard 2: Gold plating + Diode // + Led 3: Diode // 4: Gold plating 5: Led 6: Gold plating + Diode // 7: Diode // + Led 8: Transil 9: Transil + Led 0: Gold plating + Transil + Led	 3X: 4 SPDT contacts 7X: 4 SPDT contacts with magnetic arc blow-out 	C: Vdc A: Vac 50Hz H: Vac 60Hz	DC: 012 - 024 - 036 037 - 048 - 072 096 - 110 - 125 132 - 144 - 220 AC: 024 - 110 127 - 230	 Z0x: Special operating range (only for "R" applications) T: Tropicalized coil L: Low temperature (only for Vdc)
a	RGG	E	3	7X	С	048	Т
Example	RG	GE37X-C048/T = EI	NERGY series relay w	vith flyback diode, ma	agnetic arc blow-ou	it and 48Vdc tropica	lized coil.
Exa	RGG	F	5	ЗX	С	110	
-		RGGF53X-C	110 = RAILWAY series	s relay, fixed equipme	ent, with LED indica	tor and 110Vdc coil.	

1. ENERGY: all applications except for railway.

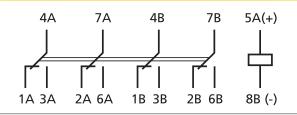
RAILWAYS, FIXED EQUIPMENT: application on fixed power systems and electrical railway traction. Construction according to RFI (FS Group, Italy) specification n° RFI DPRIM STF IFS TE 143 A, if applicable for list of RFI approved and conforming products, consult dedicated catalogue "RAILWAY SERIES - RFI APPROVED"

RAILWAYS, ROLLING STOCK: Application on board rolling stock. Electrical characteristics according to EN60077.

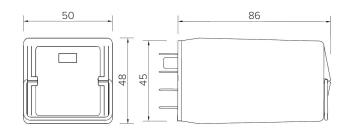
2. Other values on request. Use 037 for Un=37.5Vdc.

3. Optional value: multiple selection possible (e.g. T-L)

+) WIRING DIAGRAM

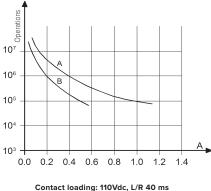


DIMENSIONS





ELECTRICAL LIFE EXPECTANCY



Curve A: RGG_x7X Curve B: RGG_x3X

RGG.x3X						
U	I (A)	L/R (ms)	Operations			
110Vdc	0,5	40	100,000			
110Vdc	0.6	10	300,000			
120Vdc	0.7	40	50,000			
125Vdc	1.2	0	1,000,000			
220Vdc	0.1	40	100,000			
220Vdc	0.25	10	100,000			
U	I (A)	cosφ	Operations			
110Vac	1	1	2,000,000			
110Vac	1	0.5	1,500,000			
110Vac	5	1	1,000,000			
110Vac	5	0.5	500,000			
220Vac	0.5	1	2,000,000			
220Vac	1	0.5	600,000			
220Vac	5	1	650,000			
220Vac	5	0.5	600,000			

RGG.x7X						
U	I (A)	L/R (ms)	Operations			
24Vdc	1	0	7,000,000			
24Vdc	1	40	3,000,000			
24Vdc	2	40	2,000,000			
24Vdc	5	0	3,000,000			
24Vdc	5	40	200,000			
24Vdc	9	0	800,000			
48Vdc	5	20	200,000			
110Vdc	0.4	40	1,000,000			
110Vdc	1	40	200,000 (1)			
110Vdc	1	40	350,000 (2)			
110Vdc	5	0	200,000 (1)			
110Vdc	10	0	10,000 (1)			
U	I (A)	cosφ	Operations			
220Vac	5	0.5	100,000			
220Vac	10	1	100,000			
230Vac	1	0.7	2,500,000			
230Vac	3	0.7	1,200,000			

(2) 2 series contacts

Some examples of electrical life expectancy

Switching frequency: 1,200 operations/hour (1) 600 operations/hour

SOCKETS AND RETAINING CLIPS	RETAINING CLIP			
Type of installation	Type of outputs	Model		
Wall or DN roll mounting	Screw	48BIP20-I DIN	DC40	
Wall or DIN rail mounting	Spring clamp	PAIR160	- RG48	
	Screw	43IL	RG43	
Flush mounting	Spring clamp	PRIR160	- RG48	
	Double faston (4.8 x 0.8 mm)	ADF2		

INSTALLATION, OPERATION AND MAINTENANCE

Installation

Before installing the relay on a wired socket, disconnect the power supply.

The preferential mounting position is on the wall, with the relay positioned horizontally in the "reading orienting" of marking so that the label is readable in the correct sense.

Spacing: the distance between adjacent relays depends on use' conditions.

- If a relay is used in the "less favorable" conditions that occur with "simultaneously":
 - Power supply: the maximum allowed, permanently
 - Ambient temperature: the maximum allowed, permanently
 - · Current on the contacts: the maximum allowed, permanently
 - Number of contacts used: 100%

it is strongly recommended to space relay at least 5 mm horizontally and 20 mm vertically, to allow for proper upward heat' dissipation and increase the longevity of the component.

Actually, relays could be used in less severe conditions. In this case, the distance between adjacent relays can be reduced or abolished. A correct interpretation of the use' conditions allows the optimization of the available spaces. Contact AMRA for more information.

To increase relay' longevity, we recommend mounting relays intended for "continuous use" (permanent power supply), alternating them with relays intended for less frequent use.

For a safe use, the retaining clip is recommended. For use on rolling stock, relays have been tested to EN 61373 standard equipped with retaining clip(s).



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Operation

<u>Before use:</u> if relay is not used, for example after long storage periods, contact resistance may increase due to a natural and slight oxidation or polluting deposits.

In order to restore the optimal conductivity and for standard contacts (NOT gold plated) it is recommended to switch several time a load of at least 110Vdc - 100mA or 24Vdc - 2A. The contacts will be "cleaned" thanks to the electric arc generated during the current interruption and the mechanical self-cleaning action.

The common contact rubs against the fixed poles (NO and NC contacts) both when opening and when closing, which ensures a self-cleaning action.

An increase in contacts' resistance, in most cases, does not represent a problem. Many factors contribute to the correct use of contact and consequently to the relay' long-term reliability:

- Load: the current switching generates an electric arc with cleaning effects. For proper electrical cleaning and performance keeping we recommend:
 - o Standard contacts: Minimum current = 20mA (20V)
 - o Gold plated contacts: Minimum current = 10mA (20V)
- Operating frequency: relays are components that can operate with a wide range of switching frequency. High frequency operation also allows a continuous cleaning effect by "sliding" (mechanical cleaning). In case of low frequency operation (for example few time a day), we advise:
 o Use of contact with currents twice compared to those indicated.
 - o For currents lower than 10mA, use gold plated contacts and connect 2 contacts in parallel, in order to reduce the equivalent contact resistance
- **Pollution:** the presence of pollution can cause impurities on contact surface. Electric charges attract organic molecules and impurities that are deposited on the contact surface. Electrical and mechanical cleaning, respectively, burn and remove such impurities. In pollution presence, the minimum recommended currents must be respected. In extreme cases, provide double the cleaning current.

While a contact open high loads, impurities develop inside the relay due to the formation and interruption of the electric arc. These impurities are greater the higher the load and the more frequent the switching operation. These impurities could deposit on the adiacent contacts and alter the initial conductivity characteristics. If all contacts are used with similar loads, this is not a problem. Please, contact AMRA for further informations.

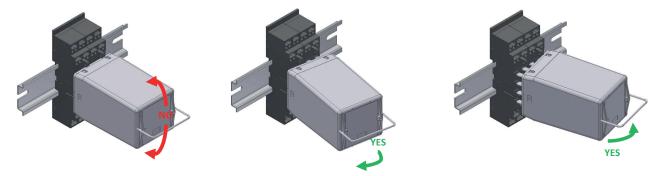
The possible formation of condensation inside the relay, when it is powered and the external ambient temperature is cold, is a normal phenomenon that has no effect on the electrical safety of the relay. In case of polluted or saline atmosphere, any condensation deposits on the contacts can degrade their performance in terms of conductivity.

Maintenance

No maintenance is required.

In case of normal relay wear (reaching the end of electrical or mechanical life), the relay cannot be restored and must be replaced.

To check the component, relay removal must be carried out with slight lateral movements. An "up and down" movement can cause terminals damage.



Often the malfunctions are caused by power supply with inverted polarity, by external events or by use with loads exceeding the contact performance.

In case of suspected malfunction, energize relay and observe if mechanical operation of contacts / relay mechanism is performed. Pay attention to the power supply polarity, if relay is equipped with polarized components (example: diode, led).

- In case of expected operation, clean the contacts (see paragraph "OPERATION") and check if the circuit load ranges within the contact performance.
- If necessary, replace with relays with gold contacts. Note: the electrical continuity of contacts must be checked with adequate current.
- If it does not work, we recommend to use a relay of the same model and configuration.

If an investigation by AMRA is required, pull-out the relay from the socket, don't remove the cap, avoid any other manipulation and contact us. You will be asked for the following data: environmental conditions, power supply, switching frequency, contact load, number of operations performed.

The fault can be described through the "TECHNICAL SUPPORT" section of the website www.amra-chauvin-arnoux.it.

In any case, the relay cannot be repaired by the user.

Storage

Storage conditions must guarantee the environmental conditions (temperature, humidity and pollution) required for the product conservation, in order to avoid deterioration.

The product must be stored in an environment sheltered from atmospheric agents and not polluted, with an ambient temperature between -50 and +85°C with max 75% RH. In any case, there must be no condensation. Before use, please read carefully "OPERATION" section.



COMPANY WITH QUALITY SYSTEM CERTIFIED BY DNV ISO 9001